

the knees on cabriole legs were often left plain and details were often determined by economics, so methods. Since each carving was billed separately, design during the Queen Anne and Chippendale era were able to achieve an amazingly high level of techniques to this new furniture. These craftsmen in America and bringing many different styles and European-trained cabinetmakers setting up variations. This was due in large part to furniture makers made many changes and European designs to which the American furniture makers to what had been shown in Figures 4, 5 and 6. Most carry this versatile leaf in decorative carvings are

Figs 3 Engraving by Claude Perrault depicting the original century. Several examples of wooden carvings in the 18th became common in the 19th century.



Fig. 2 Corinthian capital

acanthus leaves in the same. At first, the designs based on the acanthus leaf were extremely portayed emboldened to architectural designs evolved into a variety of styles over the years, but the general rules of the acanthus leaf have remained the same.

The beauty and elegance of the acanthus leaf has inspired artists, architects and craftsmen for centuries. The acanthus plant grew around the basket, its leaves curving under the overhanging title (Fig. 3). Thus the design of the Corinthian

Figs 1 Leaf of acanthus mollis



native to the Mediterranean. It has thick, spiny leaves known by the common name of "Bear's Breeches" is also for centuries. The acanthus plant (Fig. 1), also

Fig. 4-6 The versatility of the acanthus as executed on a pedestal (Fig. 4), a mantle



A large square tile was placed over the contents from its basket to protect

been left on the grave by her nurse. Virtuous recounts the discovery made by Callimachus who, while passing the grave of a recently-entered young woman, became intrigued by a basket of her worldly possessions which had

Virtuous (Fig. 2). According to Vitruvius, the columns (Fig. 2). According to Vitruvius, the Corinthian capital was the brainchild of Callimachus, a Greek architect and sculptor who worked in the second half of the 5th century BC. In Book IV of his *Ten Books of Architecture*, Vitruvius describes the capitals of Corinthian

for the acanthus is on the capitals of Corinthian

4th century BC. The most familiar historical use of the acanthus is on the capitals of Corinthian

architectural arts of ancient Greece around the 5th century BC. The acanthus leaf is first seen in the decorative and

and artichoke plants.

Acanthus plant most resembles the dandelion, this little

acanthus comes from the Greek word *ake* meaning a point or thorn and *anthos* meaning flower. The

footlong spikes of white or purple flowers. The word with serrated edges and produces two to three

leaves to the Mediterranean. It has thick, spiny leaves native to the Mediterranean. The acanthus plant (Fig. 1), also

known by the common name of "Bear's Breeches" is



Fig. 5

Fig. 6

Figs 4-6 The versatility of the acanthus as executed on a pedestal (Fig. 4), a mantle

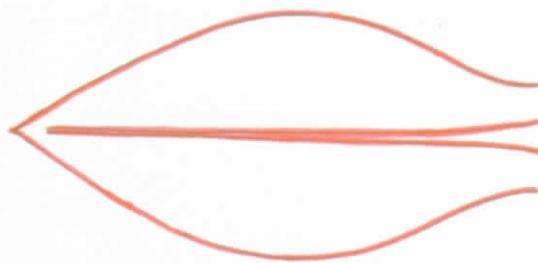
Carving the Amazing Acanthus

Mary May

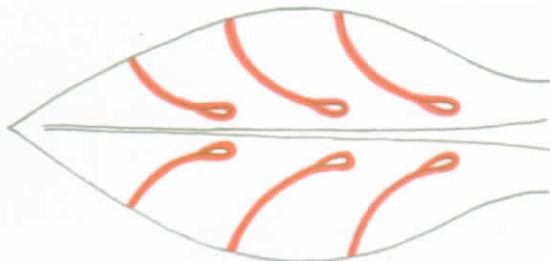




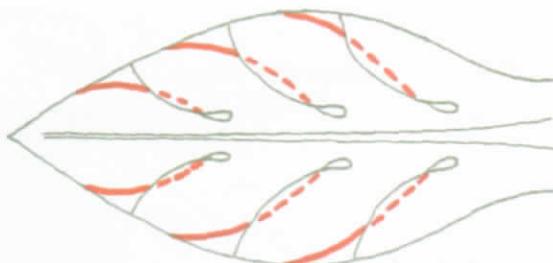
General Guidelines for Designing an Acanthus Leaf



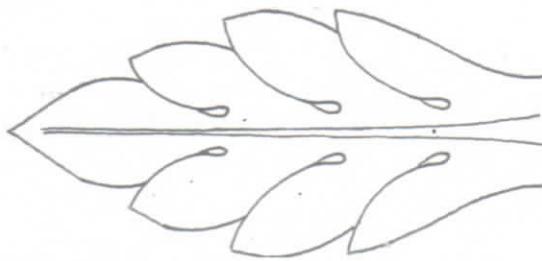
STEP 1: Start by drawing a basic leaf shape with



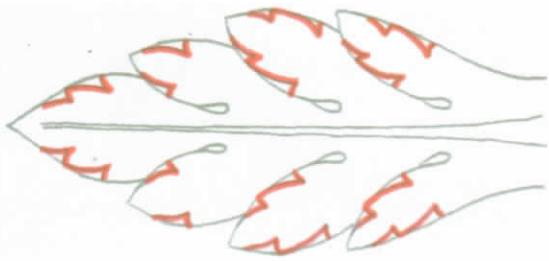
STEP 2: Draw "eyes" (tear-drop shapes that give the impression of a hole where the separate lobes of the leaf overlap). Next, extend lines from the "eyes" to show the upper edge of the overlapping lobes.



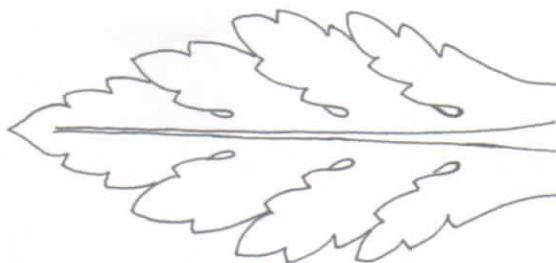
STEP 3: Next, define the lower edges of the separate lobes. I have also drawn dotted lines to show the unseen edge of the lobes. These dotted lines should flow from the eye to meet with the newly-drawn edge.



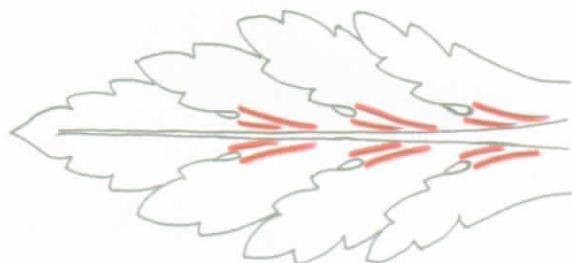
STEP 4: Erase any unnecessary lines to eliminate confusion.



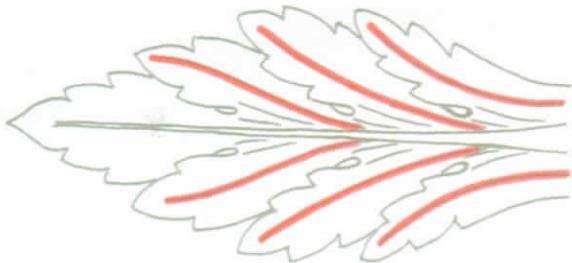
STEP 5: Draw the serrations on the individual lobes.



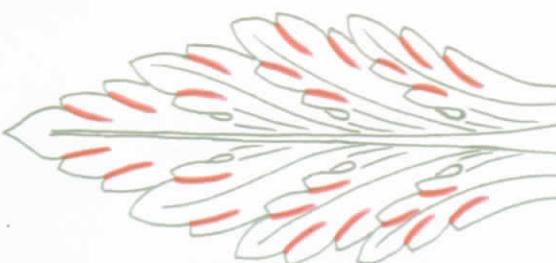
STEP 6: Erase any unnecessary lines.



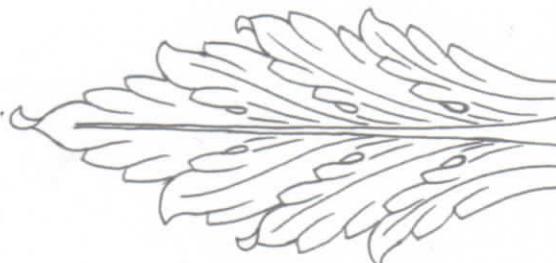
STEP 7: Draw the "pipe." The pipe is a raised area that extends from the eye and gently flows into the center vein. This pipe is common in most stylized acanthus leaves.



STEP 8: Draw vein lines down the center of the individual lobes. These lines also flow into the center vein and should have a gentle curve to them.



STEP 9: Continue drawing detail lines. These should also all flow towards a center vein.



STEP 10: Now you can make your acanthus unique by re-shaping or twisting the various leaf tips.

Mary May

Mary's Carving Tools

biting to life in the workshop. The proper sequence in which to carve the various parts of any leaf will come from experience, but fortunately, the foliage of a cabriole leg follows a formulaic—although sometimes unpredictable—sequence. I use the following list of tools to carve this project and recommend it as a good basic selection. Add to them as needed.

Fig. 9 Scaled photograph of a *Ptilodaebla Cypripedale*



The first step in this process is to take the photograph and enlarge it to the full size of the actual leg to be carved. You can then use this as a general guideline for locating many of the details on the leaf. Keep in mind that when you enlarge the photograph, many of the specific lines will become less distinct and the overall shape may not be an exact fit. Understanding how the different parts of the leaf relate to one another will help you to decipher the shadows of the photographs you hope to

For this demonstration, Figure 9 shows shadows represent on the photograph. This demonstrates a photograph that a client commissioneed me to reproduce. This particular leg is a highly-detailed Philadelphia Chippendale cabriole leg dating around 1760 to 1770. While the photograph obscures much of the detail, it is the only source of information I have on the carving. I will use the *General Guidelines for Designing an Acanthus Leaf* on the previous page to demonstrate the process of interpreting the design, how to transfer the design to the wood, and how to carve the details based on a

Many of the carvings I have completed have been based on designs taken from photographs where many of the details are unclear (fig. 9). Interpreting the subtle shapes, depths, and overall design can be quite challenging at times when you don't have access to a scaled drawing or have the original carving in front of you. This is why understanding the guidelines and techniques of drawing an acanthus leaf is an important first step. If you begin to understand the basic shapes and movements of this leaf, you will be better able to interpret what certain lines or

CARVING FROM A PHOTOGRAPH:
REPRODUCING THE ACANTHUS LEAF OF A CABRIOLE LEG

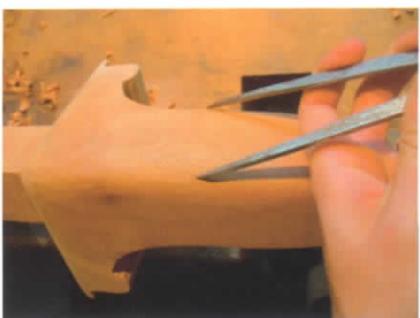
The evolution and development of the carvings on the legs started with a simple scroll and convex shell on the knee, matching the shell and scroll on the crest rail of these early chairs (figs. 7 & 8). The acanthus leaf carving was first introduced as part of a cabriole leg around 1745. This design can be seen on ornately carved chairs, highboys, lowboys, beds and tables, and was commonly used until around 1790.



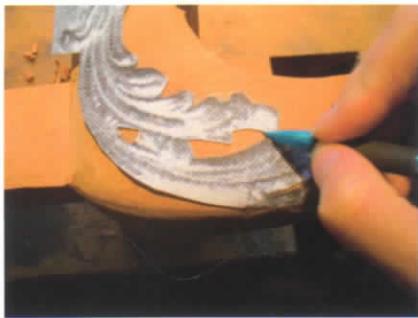
Fig. 8 Shell and scroll carved crest of Dan

A close-up photograph showing the intricate wood grain and carvings of a violin's scroll and neck area.





STEP 1: Round the front corner with a chisel and rasp, then mark the centerline by measuring with calipers.



STEP 2: Photocopy and enlarge photo to match size of leg as close as possible. Cut out and trace edges.



STEP 3: Fill in details of leaf using "Guidelines for Designing an Acanthus Leaf".



STEP 4: Use tracing paper or vellum to trace the design.



STEP 5: With gouges that match the profile of the leaf, cut out the design. This can also be done with scissors.



STEP 6: Turn the pattern over and trace around the edge of the design on the other side of leg.



STEP 7: To transfer the detail lines of the leaves, place carbon paper under tracing paper and finish drawing lines.



STEP 8: Begin by carving a 1/16" deep V around the outside edge of line with v-chisel (#41- 5 mm).



STEP 9: Select gouges that correspond to the leaf outline and make vertical stop cuts 1/16" deep to define the edge.



STEP 10: Lower the background using the following gouges: #3- 14mm, #3- 6 mm, and #3- 3mm.



STEP 11: Continue to lower the background areas. In some areas you may have to go across the grain as shown.



STEP 12: Use the #3, 3mm to clean up difficult to reach areas.

STEP 15: Make a relief cut to the depth of overlapping leaves.



STEP 16: Continue to lower areas where part of one leaf overlaps another.

STEP 22: With #3-6mm, make a relief cut to give the appearance that the leaf follows under the up-turned tip.



edges.

STEP 19: With the #3-6mm, round side down and softening any sharp over the pipe by turning the gouge up.



STEP 18: Continue making the fingers and the other 2 smaller eyes further down the leaf.



STEP 17: With a #11-3 mm veiner, cut 2 grooves to create the "pfe", a long concave section flowing from the eye toward the stem.



STEP 16: Continue to lower areas where part of one leaf overlaps another.



STEP 14: Identify all overlapping areas. With gouges that fit the curve of the leaf, make vertical stop cuts about 1/32" deep along edges.



STEP 13: Cut the "gives" by making a 45° cut with a #11-3 mm veiner.

Use a #11-1 mm veiner for the two smaller eyes closer to the leaf tip.



STEP 24: With a #41-5 mm v-

STEP 23: Continue this step with the chisel, carve lines to separate major sections of the leaf.



edges.



STEP 25: Invert a #3- 6mm to round over various leaf sections.



STEP 26: Continue rounding over edges of leaf sections. Here I am using a #5- 5mm.



STEP 27: Here is another example of rounding over leaf edges. Make sure your previous v-cuts remain well-defined.



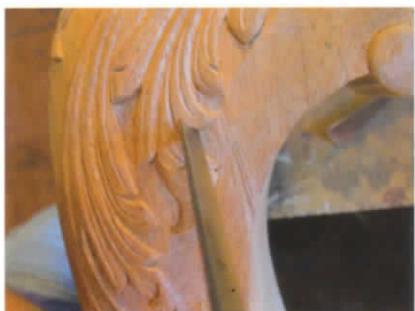
STEP 28: Round over the tips of leaves. Most of these cuts (step 25-28) can be done with the gouge turned upside down.



STEP 29: With a #8- 6mm, hollow the tip of the leaf that is twisting.



STEP 30: With a #5- 5mm, make a small notch that separates the smaller leaf serrations.



STEP 31: With a #5- 5mm, continue to separate the serrations of each leaf. Do this in all similar areas.



STEP 32: With a v-chisel, carve the center vein.



STEP 33: Make a vertical stop cut at the tip of the twisting leaf using a #3- 6mm to emphasize the rolling edge.



STEP 34: Shape the leaf tip by hollowing with a #8- 6mm, and lowering the area as shown above using a #3- 6mm.



STEP 35: With a small v-chisel (#41- 3mm) carve texture lines on each leaf and leaf tip. You can also use a #11- 1mm veiner for these lines.



STEP 36: With a #3- 6mm, soften the edges of the rosette as in steps 25-28. With a #41- 3mm v-chisel, carve vein lines. A #11- 1mm veiner can also be used.

Ware, D. & Stafford, M. (1974). *An Illustrated Dictionary of Ornament*. London, England: George Allen & Unwin Ltd.

Rhead, G. W. (1913). *The Principles of Design*. London, England: B.T. Batsford

Nutting, W. (1933). *Furniture Treasury*. New York, NY: The MACMILLAN Company

Kirk, J. T. (1972). *American Chairs, Queen Anne and Chippendale*. New York, NY: Alfred A Knopf, Inc.

Hornor, W. M., Jr (1935). *Honor's Blue Book*. Philadelphia, Furniture. Alexandria, VA: Highland House Publishers

Hamlin, A.D.E. (1923). *A History of Ornament*. New York, NY: The Century Co.

BIBLIOGRAPHY

1. VirtuVe, M., & Perreault, C. (1973). *Les dix livres d'architecture de VirtuVe*. Remived 11/24/09 from [http://echo.mpiwg-be Berlin.de/ECHOdocView/ECHOzogList?w=1&qurl=/mpg/online/permanent/library/6DRGT935/Pageimg&pn=131&mode=Imagepath&wh=1](http://echo.mpiwg-be Berlin.de/ECHOdocView/ECHOzogList?w=1&qurl=/mpg/de/ECHOdocView/ECHOzogList?w=1&qurl=/mpg/online/permanent/library/6DRGT935/Pageimg&pn=131&mode=Imagepath&wh=1)

ENDNOTES



May has studied the fine art of woodcarving with location for workshops.

May is available for teaching in Charlotte or can travel to your woodcarving shops on her web site www.maycarving.com. May sells study casts, Dasta tools, and a variety of designs. May sells study casts, furniture makers, and on commission pieces for architects, furniture makers, and professionals. May sells study casts, furniture makers, and on commission pieces for architects, furniture makers, and on commissioned pieces for archeologists, furniture makers, and several master carvers from around the world, and has a professional workshop in Charlotte, NC. She works mainly in woodcarving studios or can travel to your location for workshops.

ABOUT THE AUTHOR

large pipe.

STEP 40: With a #6-12mm, curve the curved-over leaf details.



STEP 37: With a #11-3mm veiner, curve the eye of the knee block foliage.



STEP 39: With a small v-chisel with a #11-1mm veiner, round over edges and tips with a #3-6mm (see steps 25—28).

